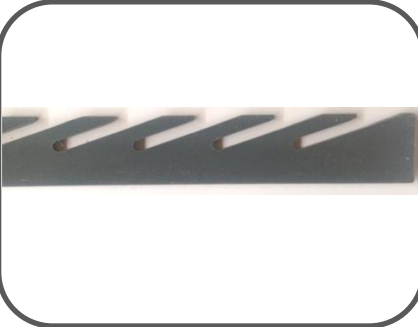


### Kanban board

Sequencer



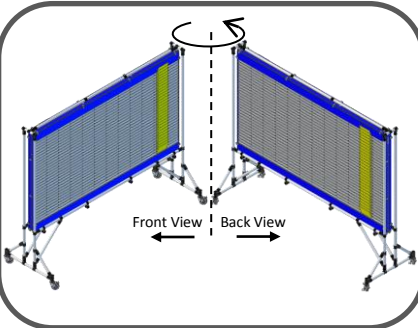
Modular System



Customized



Visual Management



Mobility

### Visual Management Boards

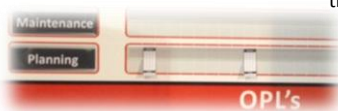


The 360° Cube solution, allows the concentration of information in an organized and practical way.

The PDCA board makes it easy to manage and to monthly plan the actions for different sectors or functions.



Indication of the day



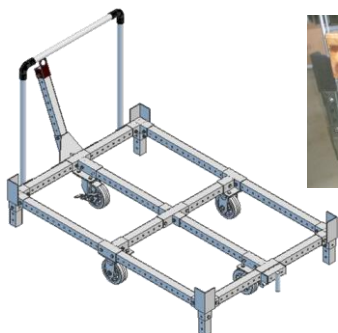
Organization of actions



## Modular Cars



We improved the modularity of our solutions in 4Lean System Plus. With the new drilled profile, we can easily resize the cars with no need to drill.



## 4Lean School

Launch of 4Lean School with training in design solutions.

For more information please check:  
<http://leanexcellencecenter.com/next-events/>.



## Editorial

Continuing the good work in 2014, our vision for 2015 remains strongly committed to expand markets and increase sales.

We were present at EMAF 2014 in Portugal and we also participated in MECSPE 2015 in Italy, where we presented the new stand and the new solutions. The next trade show will be the Ferroforma in Bilbao, in the end of May. These participations allow the consolidation of markets and new Iberian and Italian contacts.

In the first quarter of 2015, we launched two new product families: 4Mockup and 4Safety (see more at: [www.4lean.net](http://www.4lean.net)). These families complement the existing families, since 4Lean Mockup marks the beginning of a project; and the 4Safety family, which as the name implies, should always be present in all organizations.

All this focus on growth brings the responsibility to maintain the excellent service and to increase our competitiveness, ensuring the satisfaction of our customers.

The year of 2015 proves to be, so far, as an auspicious year and it has just finished the first quarter!



Claudia Marques

## Mockup Solutions

The 4Lean Mockup family allows you to quickly create solutions before moving on to the final solution. The 4Lean Mockup is ideal for workshops because of their facility of handling and, consequently, the involvement of everyone in building solutions.



## Events



4LEAN and Lean Excellence Center invite you to become a member of the LEC and thus to be able to participate in events:

- Benchmarking visits;
- Lean Groups;
- Visits to LEC.

Come and find out more at:  
[www.leanexcellencecenter.com](http://www.leanexcellencecenter.com).